



# 检 测 报 告

## Test Report

样品名称: 旋压执手  
Sample Name Cam lock handle

工程名称: -----  
Project Name

委托单位: 坚朗公司铝门窗配件事业部  
Entrusted by Aluminum Door & Window Hardware Business Division  
in Kin Long Company

报告编号: BM184265  
Report No.

### 广东坚朗五金制品股份有限公司 实验中心

Laboratory Center of Guangdong Kin Long Hardware Products Co.,Ltd.



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### Test report

报告编号 Test Report No. :BM184265

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委托单位 Entrusted by	坚朗公司铝门窗配件事业部 Aluminum Door & Window Hardware Business Division in Kin Long Company	电 话 Telephone	0769-82166666-2749
地 址 Address	广东省东莞市塘厦镇大坪坚朗路 3 号 No.3, Jian Lang Rd., Daping, Tangxia Town, Dongguan City, Guangdong Province, China	生产厂家 Manufacturer	坚朗 KIN LONG
样品名称 Sample name	旋压执手 Cam lock handle	工程名称 Project name	-----
型号规格 Model	MQ03	送检日期 Presented date	2018-03-19
样品数量 Sample quantity	2(件)piece	检测日期 Testing date	2018-03-19
样品编号 Sample No.	SYM184265	完成日期 Completion date	2018-03-24
样品状态 Sample condition	完好 In good condition	批 号 Lot number	-----
检测类别 Test type	委托检验 Entrusted test		
检测依据 Test standard	JG/T 213-2007《建筑门窗五金件 旋压执手》 JG/T 213-2007<< Building hardware for windows & doors -----Casement fastener handles >>		
检测结论 Test result	<p>JG/T 213-2007《建筑门窗五金件 旋压执手》标准检验，所检项目评定见附表。 According to JG/T 213-2007&lt;&lt; Building hardware for windows &amp; doors -----Casement fastener handles &gt;&gt; the test items are as attached.</p> <p>(试验专用章) (Special seal for test)</p> <p>报告签发日期: 2018-03-24 Date of issue:</p>		
备注 Remark	-----		
批准人: Approved by		审核人: 陈之仲 Checked by	主要检测人:  Main tester
职务 (Position):	中心主任 Director		

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序号 No.	检验项目 Test item	技术要求 Technical requirements	检验结果 Result	判定 Verdict
1	外观 Appearance	①产品外露表面无明显疵点、划痕、气孔、凹坑、飞边、锋棱、毛刺等缺陷。连接处应牢固、圆整、光滑、不应有裂纹 Products surface without obvious flaw, nick, airhole, dent, spur ,burr and sharp edge. The joint should be firm, round, smooth and no crack.	符合要求 Pass	合格 Pass
		②涂层色泽均匀一致, 无起泡、流挂、脱落、堆漆、桔皮等缺陷。The color of coating is uniform, no foaming、sagging、shedding、embossed lacquer、orange peel and so on.	符合要求 Pass	合格 Pass
		③镀层致密、均匀、无露底、泛黄、烧焦等缺陷。The plating should be compact and uniform, no base exposing、yellow discolouration、scorch and so on.	*	*
		④阳极氧化膜应致密、表面色泽一致、均匀、无烧焦等缺陷。anodic oxidation coatings should be compact, color is uniform、no scorch and so on.	*	*
2	空载操作力矩 Idle load moment	应满足空载操作力矩不大于 1.5N · m Idle load moment should be less than 1.5 N · m	0.90N · m	合格 Pass
3	负载操作力矩 Load moment	应满足负载操作力矩不大于 4.0N · m Load moment should meet the requirement of being less than 4.0N · m.	1.65N · m	合格 Pass
4	强度 Strength	旋压执手手柄承受 700 N 力作用后, 任何部件不能断裂。 All components of the spin handle should not be tear apart when the handle bears the force of 700N .	各部件未断裂 not be tear apart	合格 Pass
5	反复启闭 Repeated opening & closing	反复启闭 15000 次后, 旋压位置的变化不应超过 0.5mm。 It should be meet the requirement after 15000 times open and shut : the change of spin place within 0.5mm.	0.28mm	合格 Pass
		以 下 空 白 Blank below		

备注: “\*”表示不适用检测项目。

The item marked "\*" means this item is not applicable for this test specimen.