



# 检测报告

## Test report

报告编号 Test Report No.: BE1805200

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委托单位 Entrusted by	推拉窗品质管理室 Sliding Window Quality Management Room	电 话 Telephone	0769-82166666-85039
地 址 Address	坚朗 KIN LONG	生产厂家 Manufacturer	坚朗 KIN LONG
样品名称 Sample name	月牙锁 Moon Rotating Lock	工程名称 Project name	-----
型号规格 Model	Y06A	送检日期 Presented date	2018-05-04
样品数量 Sample quantity	1pcs	检测日期 Testing date	2018-06-01
样品编号 Sample No.	SYE1804957	完成日期 Completion date	2018-06-07
样品状态 Sample condition	完好 In good condition	批 号 Lot number	-----
检测类别 Test type	委托检测 Entrusted test		
检测依据 Test standard	JG/T130-2017《建筑门窗五金件 单点锁闭器》 JG/T130-2017<<Building hardware for windows and doors-Single point locking gears>>		
检测结论 Test result	<p>该样品依据 JG/T130-2017《建筑门窗五金件 单点锁闭器》标准检验，所检项目见附表。According to JG/T130-2017&lt;&lt;Building hardware for windows and doors- Single point locking gears &gt;&gt; the test items are as attached.</p> <p style="text-align: right;">(试验专用章) (Special seal for test)</p> <p style="text-align: right;">报告签发日期: 2018-06-08 Date of issue:</p>		
备注 Remark	1、结构形式: 单点锁闭器形式 II , Structural style: single point lock form II		
批准人: Approved by	审核人: Checked by	主要检测人: Main tester	
职务 (Position): 中心主任 Director			



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序号 No.	检验项目 Test item	技术要求 Technical requirements	检验结果 Result	判定 Verdict
1	外观 Appearance	产品外露表面无明显疵点、划痕、气孔、凹坑、飞边、锋棱、毛刺等缺陷，连接处应牢固、圆整、光滑、不应有裂纹。 The surface of the product has no obvious defect, nick, pore, concaved hole, flash, sharp edge and burr etc. The joint should be fastened, smooth and without any crack.	符合要求 Meet requirement	合格 Pass
		涂层色泽均匀一致，无起泡、流挂、脱落、堆漆、桔皮等缺陷。 The color of coating is uniform, no foaming, sagging, shedding, embossed lacquer, orange peel and so on.	符合要求 Meet requirement	合格 Pass
		镀层致密、均匀、不应有漏镀、泛黄、烧焦等缺陷。 The plating should be compact and uniform, no base exposing, yellow discoloration scorch and so on.	*	*
		阳极氧化膜应致密、表面色泽一致、均匀、无烧焦等缺陷。 Anodic oxidation coatings should be compact, color is uniform.	*	*
2	操作力矩 operating torque	单点锁闭器形式 II 操作力矩应不大于 2 N·m; The operating torque of single point lock form II is not more than 2 N·m.	1.05 N·m	合格 Pass
3	锁闭部件抗坏 Lock parts are resistant to damage	锁闭部件在 400N 拉力 $F_1$ 作用下，不应损坏；卸载后操作力矩仍应满足 4.4.1b) 的要求； The locking component should not be damaged after 400N tension $F_1$ is applied, and the operating torque should still meet 4.4.1b) after unloading.	锁闭部件在 400N 静压（拉）力作用后，未损坏。Locking components not damage when under 400N static pressure or static tensile force. 操作力矩 0.80 N·m Operating force	合格 Pass

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序号 No.	检验项目 Test item	技术要求 Technical requirements	检验结果 Result	判定 Verdict
4	驱动部件 抗破坏 Driving parts are resistant to damage	对手柄操作的单点锁闭器形式 II, 在关闭位置, 向扇开启方向施加 120N 力作用后, 不应破坏, 操作力矩应满足 4.4.1b) 的要求。 Apply 120N force to the handle of the single-point lock form II in the open direction, of the fan at the closing position and it should not be damaged. The operating force should still meet 4.4.1b) requirement.	试件未损坏 Sample have no damage 操作力矩 0.75N · m Operating force	合格 Pass
5	反复启闭 Repeated opening-a nd-closing	单点锁闭器形式 II 1.5 万次反复启闭试验后, 仍能启闭, 操作力矩应满足 4.4.1.b) 的要求。 The single-point lock form II can be opened and closed after 15000 repeated opening and closing tests, and the operating force should meet 4.4.1.b) requirement.	试件未损坏, 且能正常启闭 Sample have no damage and can be used freely 操作力矩 0.30 N · m Operating force	合格 Pass
		以下空白 Black below		

备注: “\*”表示不适用检测项目  
 Mark: The item marked "\*" means this item is not applicable for this test specimen.